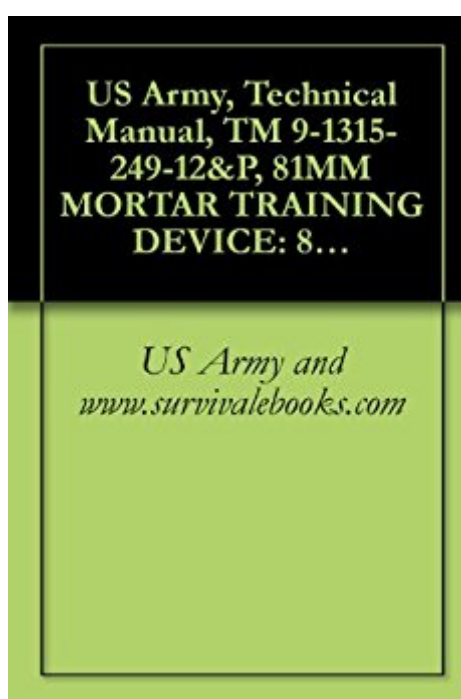


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**US Army, Technical Manual, TM  
9-1315-249-12&P, 81MM MORTAR  
TRAINING DEVICE: 81MM SABOT  
(INERT) M1, AND 22MM SUB-CALIBER  
PRACTICE CARTRIDGE M744, M745,  
M746, AND M747, 1990**



## Synopsis

US Army, Technical Manual, TM 9-1315-249-12&P, 81MM MORTAR TRAINING DEVICE: 81MM SABOT (INERT) M1, AND 22MM SUB-CALIBER PRACTICE CARTRIDGE M744, M745, M746, AND M747, 1990 Scope This publication provides operator and unit personnel with instructions for maintenance and use of the training device for 81mm Mortars (all models); 81mm Sabot (INERT), M1; and 22mm sub-caliber practice cartridge, M744, M745, M746 and M747. CHAPTER 1. INTRODUCTION Section I. General Scope II. Description and Data Description Data III. Functioning Sabot loaded with practice round 22mm practice cartridge CHAPTER 2. OPERATING INSTRUCTIONS Section I. Safety Precautions General Safety area Firing safety Duds II. Operating Procedures Preparation for firing Firing During firing Cancellation of firing Operation under extreme weather conditions CHAPTER 3. OPERATOR MAINTENANCE Prior to firing During firing After firing CHAPTER 4. UNIT MAINTENANCE General Sabot 22mm sub-caliber practice cartridge APPENDIX A. REFERENCES B. MAINTENANCE ALLOCATION CHART C. BASIC ISSUE ITEMS LIST (not applicable) D. REPAIR PARTS AND SPECIAL TOOLS LIST E. CONSUMABLE MAINTENANCE SUPPLIES AND MATERIALS LIST OF ILLUSTRATIONS Figure Title Page 1-1 81mm Sabot, M1 1-2 22mm practice cartridge, M744, M745, M746, M747 1-3 81mm Sabot cross section showing 22mm cartridge in loaded position 1-4 81mm Sabot, MI-flange nut assembly 1-5 Sabot packing box 1-6 22mm cartridge cross section 1-7 Cartridge packing box 1-8 Firing of mortar training device and cartridge 1-9 Cartridge cross section 1-10 Diagram of Sabot and 22mm cartridge, firing to impact 1-11 Optical and acoustical observation of target strikes 2-1 Recommended safety zone 2-2 Misfire removal procedure 2-3 Removal of flange nut 2-4 Insertion of cartridge 2-5 Removal of safety cap 2-6 Replacement of flange nut 2-7 Removal of fired cartridge 2-8 Firing table for 81mm Sabot, M1, using 22mm practice cartridge 3-1 Cleaning staff assembly, cleaning wick and brushes

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